



Formolon® -NVA

PVC Homopolymer Dispersion Resin

F-NVA is a high molecular weight PVC homopolymer dispersion resin with low residual surfactant content. Plastisols containing F-NVA exhibit low paste viscosities and good viscosity stability. This product is presently being utilized in a variety of applications where the resulting films or coating require high tensile strength and resistance to abrasion.

TYPICAL RESIN PROPERTIES

Relative Viscosity	ASTM D2857	2.90
Inherent Viscosity	ASTM D1243	1.30
K-Value	Fikentscher's constant	80
Volatiles	ASTM D3030	0.3%
Methanol Extract	ASTM D2222	1.5 %

TYPICAL PLASTISOL¹ PROPERTIES

Brookfield Viscosity	ASTM D1824	2 rpm aged 2 hrs	55 poise
		20 rpm aged 2 hrs	45 poise
Severs Viscosity	ASTM D1823	100 psig aged 2 hrs	80 poise
Gelation Temperature	SPI-VD-T18		195 °F

1. 500 gm resin and 300 gm DOP, Hobart mixer mixed 5 min. @ No. 1 speed and 10 min. @ No. 2 speed, undeaerated

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