



RAMOLENE™ RESIN

PVC K-65

Polyvinyl Chloride Homopolymer (PVC)

TYPICAL APPLICATIONS:

Ramolene™ PVC K-65 is a general purpose, medium molecular weight homopolymer designed primarily for the extrusion of rigid PVC products. The resin has a closely controlled particle size distribution and uniform porosity which results in excellent blending characteristics.

Ramolene™ PVC K-65 exhibits good heat stability and good bulk density characteristics which makes this especially suitable for the production of rigid pipe and extrusion profiles.

Appearance: White, free flowing powder.

PROPERTY	VALUE	ASTM
K-Value	65	
Inherent Viscosity	0.89	D-5225
Relative Viscosity	2.17	
Bulk Density	0.56 (g/cc)	D-1895
Volatiles	0.30%	
Particle Size thru 40 Mesh (%min)	99.0	D-1921
Particle Size thru 200 Mesh (%max)	4.0	
ASTM Cell Classification		GP3-16040

All tests were run under laboratory conditions, ASTM (where applicable) testing procedures. The data are intended as a general guide only and do not necessarily represent results that may be obtained elsewhere. The use of Ramtech's products must be guided by the user's own methods for selection of proper formulation. RAMTECH OVERSEAS, INC. disclaims any responsibility for misuse or misapplication of its products. Ramtech makes no warranty of merchantability and there is no warranty that goods supplied shall be fit for any particular purpose.